

AMENDMENTS TO THE CLAIMS

Claims 1-38 (Canceled).

39. (New) A sheet of paper material comprising at least a first ply and a second ply, coupled to each other by means of a glue, wherein said first ply has a first embossing in a direction according to at least one alignment, and the second ply is printed with a decorative pattern, wherein the decorative pattern has shading simulating a relief three-dimensional design.

40. (New) Material as claimed in claim 39, wherein said alignment is inclined with respect to a longitudinal edge of said material.

41. (New) Material as claimed in claim 39, wherein said first ply is embossed according to essentially continuous embossing lines.

42. (New) Material as claimed in claim 40, wherein said first ply is embossed according to essentially continuous embossing lines.

43. (New) Material as claimed in claim 41, wherein the embossing lines of the first ply are essentially straight.

44. (New) Material as claimed in claim 39, wherein said decorative pattern simulates an embossing.

45. (New) Material as claimed in claim 40, wherein said decorative pattern simulates an embossing.

46. (New) Material as claimed in claim 41, wherein said decorative pattern simulates an embossing.

47. (New) Material as claimed in claim 39, further comprising a third ply coupled by glue to said first ply and to said second ply, said second ply being interposed between the first ply and the third ply.

48. (New) Material as claimed in claim 47, wherein said third ply has a second embossing disposed according to a direction inclined with respect to a longitudinal edge of the material and not parallel to lines of said first embossing on the first ply.

49. (New) Material as claimed in claim 48, wherein said second embossing is constituted by essentially continuous lines.

50. (New) Material as claimed in claim 48, wherein said second embossing is constituted by alignments parallel with one another, and inclined with respect to said longitudinal edge, of essentially geometrical protuberances.

51. (New) Material as claimed in claim 50, wherein said essentially geometric protuberances have along said alignments a pitch substantially the same as a pitch of

said lines forming the first embossing or a multiple or sub-multiple of said pitch.

52. (New) Material as claimed in claim 39, wherein lines of the first embossing have a width ranging from 0.1 to 2 mm and a density ranging from 1.5 and 20 lines per cm.

53. (New) Material as claimed in claim 49, wherein said essentially continuous lines forming the second embossing have a width ranging from 0.1 to 2 mm and a density ranging from 1.5 to 20 lines per cm.

54. (New) Material as claimed in claim 52, wherein said second ply includes a second embossing constituted by essentially continuous lines and said essentially continuous lines forming the second embossing have a width ranging from 0.1 to 2 mm and a density ranging from 1.5 to 20 lines per cm.

55. (New) Material as claimed in claim 50, wherein said parallel alignments forming the second embossing have a density ranging from 1.5 to 20 alignments per cm.

56. (New) Material as claimed in claim 39, wherein said glue is colored.

57. (New) Material as claimed in claim 56, wherein said decorative pattern has a color essentially the same as the color of said glue.

58. (New) Material as claimed in claim 56, wherein said decorative pattern has a different shade of color from the color of said glue.

59. (New) Material as claimed in claim 56, wherein said decorative pattern has a first primary color and said glue has a second primary color, the material having a color obtained by combining said first primary color and said second primary color in areas in which the decorative pattern and the glue are superimposed.

60. (New) Material as claimed in claim 47, wherein said second ply and said third ply are embossed together.

61. (New) A method to produce a web paper material comprising at least a first ply and a second ply coupled to each other by a glue, wherein said first ply is embossed according to a first embossing along at least one alignment, and the second ply is printed with a decorative pattern, and wherein the decorative pattern has shading simulating a relief three-dimensional design.

62. (New) Method as claimed in claim 61, wherein said alignment is inclined with respect to a longitudinal edge of said material.

63. (New) Method as claimed in claim 62, wherein said first ply is embossed according to essentially continuous lines.

64. (New) Method as claimed in claim 63, wherein said lines are essentially straight.

65. (New) Method as claimed in claim 62, wherein said decorative pattern simulates an embossing.

66. (New) Method as claimed in claim 63, wherein said decorative pattern simulates an embossing.

67. (New) Method as claimed in claim 64, wherein said decorative pattern simulates an embossing.

68. (New) Method as claimed in claim 62, further comprising a third ply coupled by glue to said first ply and to said second ply, said second ply being interposed between the first ply and the third ply.

69. (New) Material as claimed in claim 68, wherein said third ply is embossed according to a second embossing disposed according to a direction inclined with respect to the longitudinal edge of the material and not parallel to lines of said first embossing on the first ply.

70. (New) Method as claimed in claim 69, wherein said second embossing is constituted by essentially continuous lines.

71. (New) Method as claimed in claim 69, wherein said second embossing is constituted by alignments parallel with one another and inclined with respect to said longitudinal edge, of essentially geometrical protuberances.

72. (New) Method as claimed in claim 71, wherein said essentially geometrical protuberances have along said alignments a pitch substantially the same as a pitch of said lines forming the first embossing or a multiple or sub-multiple of said pitch.

73. (New) Method as claimed in claim 62, wherein lines of the first embossing have a width ranging from 0.1 to 2 mm and a density ranging from 1.5 and 20 lines per cm.

74. (New) Method as claimed in claim 70, wherein said essentially continuous lines forming the second embossing have a width ranging from 0.1 to 2 mm and a density ranging from 1.5 to 20 lines per cm.

75. (New) Method as claimed in claim 73, wherein said second ply includes a second embossing constituted by essentially continuous lines and said essentially continuous lines forming the second embossing have a width ranging from 0.1 to 2 mm and a density ranging from 1.5 to 20 lines per cm.

76. (New) Method as claimed in claim 71, wherein said parallel alignments forming the second embossing have a density ranging from 1.5 to 20 alignments per cm.

77. (New) Method as claimed in claim 62, wherein said glue is colored.

78. (New) Method as claimed in claim 77, wherein said decorative pattern has a color essentially the same as the color of said glue.

79. (New) Method as claimed in claim 77, wherein said decorative pattern has a different shade of color from the color of said glue.

80. (New) Method as claimed in claim 77, wherein said decorative pattern has a first primary color and said glue has a second primary color, the material having a color obtained by combining said first primary color and said second primary color in areas in which the decorative pattern and the glue are superimposed.

81. (New) Method as claimed in claim 68, wherein said second ply and said third ply are embossed together.